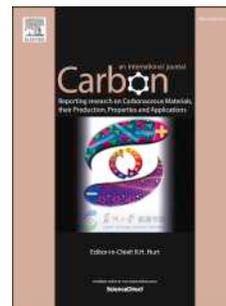


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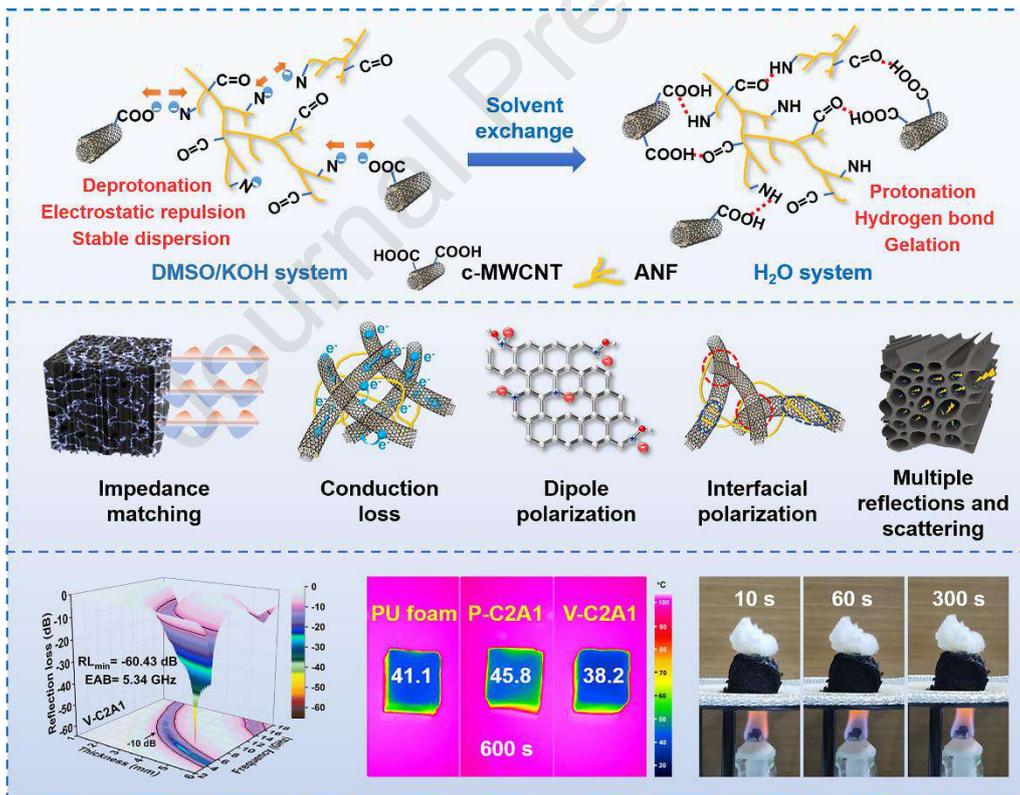
For Graphical Abstract

Lightweight carbon nanotube/aramid nanofiber aerogel with superior electromagnetic wave absorption, thermal insulation, and flame resistance

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Abstract:

Carbon nanotubes, presenting distinguished electromagnetic wave (EMW) loss capacity and light-weight advantage, are promising candidates for EMW absorption materials. However, poor dispersibility, inadequate processibility, and excessive permittivity leading to impedance mismatch limit the application of carbon nanotubes. Herein, branched aramid nanofiber (ANF) acting as a surfactant, gelling agent, and electromagnetic parameter regulator is utilized to ameliorate the performances of carboxylic multi-walled carbon nanotube (c-MWCNT). The c-MWCNT/ANF aerogels with anisotropic structures are assembled through electrostatic-repulsion-assisted dispersion, hydrogen-bond-induced gelation, unidirectional freezing, and

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20 freeze-drying. By adjusting the proportion of c-MWCNT and ANF to optimize the impedance
21 matching and electromagnetic parameters, the composite aerogel with ultralow density (~ 26.2
22 mg cm^{-3}) shows an extraordinary minimum reflection loss of -60.43 dB and a maximum
23 effective absorption bandwidth of 5.34 GHz along the vertical direction of oriented channels.
24 Moreover, benefiting from high porosity and remarkable thermal stability, the aerogels possess
25 prominent thermal insulation and flame resistance. This work provides a strategy for the
26 advanced EMW absorption materials, which have great potential value for aerospace
27 applications under harsh environments.

28 **Keywords:** aramid nanofiber, carboxylic multi-walled carbon nanotube, anisotropic aerogel,
29 electromagnetic wave absorption, thermal insulation, flame resistance

31 1. Introduction

32 Mobile communication technology based on electromagnetic waves (EMW) has
33 unprecedentedly realized real-time global connectivity, location, navigation, and remote
34 control [1, 2]. Furthermore, EMW plays a crucial role in medical devices and home appliances
35 [3]. However, the consequent electromagnetic pollution and radiation also inevitably pose a
36 potential threat to human health, information security, and national defense security [4-6].
37 Electromagnetic wave absorption (EMWA) materials, capable of effectively converting
38 electromagnetic energy into thermal energy, are qualified to mitigate these hazards [7]. The
39 prevalent EMWA materials include magnetic metal/metallic oxide, conductive polymers,
40 ceramics, and carbon materials [8-10]. Among them, carbon nanotube (CNT) has low density,

41 remarkable chemical durability, large specific surface area, and strong EMW loss capability,
42 making CNT a distinguished candidate for EMWA materials [11].

43 Nevertheless, CNT as EMWA materials still face tremendous challenges in impedance
44 matching due to excessive dielectric constant [12]. According to the academic viewpoint of
45 dielectric “genes” proposed by Cao’s group, the key to ameliorating the impedance matching
46 and electromagnetic parameters of CNT is to tailor the conduction “genes” and polarization
47 “genes” [13]. Currently, a variety of methods have been proven to be feasible to edit the “genes”
48 [14, 15]. The first method involves modifying defects on CNT (*e.g.*, intrinsic defects, impurity
49 defects, and interfaces) [16]. On the one hand, these defects enable the favorable design of the
50 interaction between adjacent building units in nanomaterials [17]. On the other hand, the doped
51 atoms can enhance the polarization “genes” of CNT [18, 19]. For instance, Chen et al. built N-
52 doped CNT/carbon hollow spheres with a minimum reflection loss (RL_{\min}) of -64.75 dB and
53 an effective absorption bandwidth (EAB) of 4.17 GHz [20]. In addition, polymer-based
54 functionalization is also a magnificent method to improve the dielectric “genes” of CNT [21-
55 23]. For instance, Liu et al. utilize cellulose nanofibrils as efficient surfactants and dielectric
56 modulators, leading to stable dispersion and good impedance matching [24]. Despite such
57 progress, achieving ultralow density remains challenging for CNT-based EMWA materials.

58 Fortunately, multicomponent aerogels with three-dimensional (3D) porous structures
59 exhibit brilliant EMWA performance [3, 25]. Firstly, the 3D porous structures contain plenty
60 of air in aerogels, resulting in the impedance approaching air, which allows more incident
61 EMW to follow the pores into the aerogel interior [26]. Additionally, the tortuous pores and

62 walls extend the transmission path of EMW and provide abundant interfaces for EMW
63 attenuation via multiple scattering [27]. For example, an ultralight N-doped graphene aerogel
64 with atomically dispersed cobalt exhibited an RL_{\min} of -49.13 dB and an EAB of 4.24 GHz
65 [28]. Above all, the anisotropic porous structures are further designed with diverse EMW loss
66 capabilities in different directions, thereby regulating better EMWA performances [29]. For
67 instance, Ni et al. prepared anisotropic polyimide/carbon nanotube composite aerogels with
68 oriented channel structures [11]. The composite aerogels showed an RL_{\min} of -52 dB in the
69 vertical direction of oriented channels, but only -11 dB in the paralleled direction of channels.
70 However, it is difficult for previously reported aerogels to simultaneously satisfy the
71 requirements of lightweight, high thermal stability, low thermal conductivity, high RL_{\min} , and
72 wide EAB. Because there is a conflict between low thermal conductivity and excellent EMWA
73 performance in achieving lightweight aerogels. Aerogels with low thermal conductivity usually
74 require less filler to increase porosity. Nevertheless, due to the agglomeration of EMW
75 absorbers, aerogels with excellent EMWA performance often require more EMW absorbers
76 [30]. Therefore, a method is needed to avoid the agglomeration of EMW absorbers and
77 construct networks with fewer EMW absorbers.

78 Aramid nanofiber (ANF), prepared from poly-p-phenylene terephthamide (PPTA),
79 demonstrates exceptional dispersion stability, mechanical strength, high-temperature stability,
80 and flame resistance [31]. Furthermore, the electrostatic repulsion and hydrogen bonds of ANF
81 between molecular chains strengthen the interfacial interaction with other matrices. In addition,
82 ANF with a large aspect ratio and branched structure can load carbon nanofiller to build 3D

83 networks at a lower filling amount [32]. For instance, Wang et al. took advantage of 0.4 wt%
84 ANF to support 1.6 wt% graphene nanosheets and obtained a conductive fiber via wet-spinning
85 [33]. At present, the application of ANF in EMWA materials still needs to be developed.

86 In this work, a honeycomb-like carboxylic multi-walled carbon nanotube/aramid
87 nanofiber (c-MWCNT/ANF) aerogel was fabricated through sol-gel transition, unidirectional
88 freezing, and freeze-drying. ANF with strong alkaline-induced electrostatic repulsion improves
89 the dispersity of c-MWCNT. Subsequently, H₂O as a proton donor protonates c-MWCNT and
90 ANF to form interfacial hydrogen-bond networks. The interconnected hydrogen-bond
91 networks between c-MWCNT and ANF fix the 3D skeleton of c-MWCNT/ANF and realize
92 the sol-gel transition of c-MWCNT/ANF suspension. What's more, ANF as a non-conductor
93 is introduced to edit the conduction "genes" of c-MWCNT. Meanwhile, the interfacial
94 hydrogen bonds between c-MWCNT and ANF enhance the polarization "genes" [34]. As a
95 result, the anisotropic c-MWCNT/ANF aerogel with a low density of 26.2 g cm⁻³ displays an
96 RL_{\min} of -60.43 dB and an EAB of 5.34 GHz along the vertical direction. In addition, the c-
97 MWCNT/ANF aerogel possesses excellent thermal insulation and flame resistance, these
98 superior advantages will improve the reliability of c-MWCNT/ANF aerogels under
99 complicated environments.

100 **2. Material and methods**

101 **2.1. Materials**

102 PPTA thread (Kevlar 49) was purchased from DuPont, USA. MWCNT (10 ~ 30 nm in
103 diameter, 10 ~ 30 μ m in length, 98% purity) were obtained from Chengdu Organic Chemical

104 Co. Ltd, Chinese Academy of Sciences. Dimethyl sulfoxide (DMSO) was supplied by Aopu
105 Sheng Chemical Co. Ltd, Tianjin. Potassium hydroxide (KOH) was provided by Mainland
106 Chemical Reagent Factory, Tianjin. Deionized (DI) water was produced by a water purification
107 system (UPH-IV-5TNP, ULUPURE, China).

108 **2.2. Preparation of carboxylic multi-walled carbon nanotube (c-MWCNT) and ANF** 109 **solutions**

110 c-MWCNT solution was prepared by the following method [17]. Firstly, 2g pristine
111 MWCNT was added into 400 mL H₂SO₄/HNO₃ mixed acid solution (3:1 by volume) and
112 reacted while stirring at 60 °C for 120 min. Then, the suspension was filtered and washed with
113 deionized water until it reached a neutral pH. Whereafter, the powders were dried at 60 °C
114 under vacuum for 12 h. Finally, 1.796 g of c-MWCNT and 80 mL of DMSO were mixed by an
115 ultrasonic cell disruptor for 15 min to obtain a 2 wt% c-MWCNT/DMSO solution.

116 ANF solution was prepared by the previous method [35], 6.876 g of KOH and 6.876 g of
117 PPTA thread were added into 300 mL of DMSO, which was magnetically stirred for 5 days at
118 room temperature to obtain a 2 wt% ANF/DMSO/KOH solution.

119 **2.3 Preparation of c-MWCNT/ANF aerogels**

120 According to Table 1, 20, 30, 40, and 45 g of 2wt% c-MWCNT/DMSO solution were
121 added into 40, 30, 20, and 15 g of 2wt% ANF/DMSO/KOH solution, respectively. Then, these
122 mixtures were further stirred for 6 h to obtain a homogenous c-MWCNT/ANF/DMSO/KOH
123 solution. 30 g of c-MWCNT/ANF/DMSO/KOH solution was poured into customized Teflon

124 molds with copper base. Subsequently, place the molds in DI water for 3 days to exchange the
 125 solvent system, and replace the water every 12 h. DI water, as a proton donor, protonated c-
 126 MWCNT and ANF during solvent replacement. After substituting the DMSO/KOH with the
 127 H₂O, c-MWCNT/ANF formed hydrogels due to the construction of hydrogen-bond networks
 128 between c-MWCNT and ANF. For the design of anisotropic microstructure, the method of
 129 unidirectional freeze cast was selected to erect oriented holes by controlling the growth
 130 direction of ice crystals. The procedure was as follows: the bottom of c-MWCNT/ANF
 131 hydrogels touched a 5 cm height copper column, and the copper column was half submerged
 132 in liquid nitrogen for 20 min. Subsequently, the completely frozen samples were dried in a
 133 freeze dryer for 72 h, resulting in the final c-MWCNT/ANF aerogels.

134 **Table 1.** The ratio of c-MWCNT/DMSO solution and ANF/DMSO/KOH solution.

135	Sample	2 wt% c- MWCNT/DMSO solution (g)	2 wt% ANF/DMSO/KOH solution (g)	Label
	1	20	40	C1A2
	2	30	30	C1A1
	3	40	20	C2A1
	4	45	15	C3A1

136

137 2.4 Characterization

138 The morphology and EDS mapping of c-MWCNT/ANF aerogels were investigated by
 139 scanning electron microscope (SEM, SU-5000, Hitachi, Japan) at an accelerated voltage of 20

140 kV. The diameter of c-MWCNT was observed using a transmission electron microscope (TEM,
141 JEM-F200, JEOL, Japan). The diameter of ANF was measured with atomic force microscopy
142 (AFM, Smart SPM, AIST-NT, USA). Fourier transform infrared spectroscopy (FTIR, Spectrum
143 Two, PerkinElmer, UK) was applied to characterize the functional groups and hydrogen bonds
144 of c-MWCNT and ANF. An X-ray diffractometer (XRD, Empyrean, PANalytical, Netherlands)
145 was used to determine the crystal lattices with a scanning rate of 5°/min and a range from 10°
146 to 80° (2 θ). The chemical structures of c-MWCNT and ANF were investigated using a Raman
147 imaging microscope spectrometer (inVia-Reflex, RENISHAW, UK) with a laser source
148 wavelength of 532 nm. The element compositions of specimens were identified via X-ray
149 photoelectron spectroscopy (XPS, ESCALAB 250Xi, Thermo-Fisher, USA) using a
150 monochromatic Al K α source.

151 Electrical conductivities were measured through a 4-point probe resistivity measurement
152 system (RT-70V, Napson, Japan). Thermal conductivities were characterized using a hot disk
153 (Hot Disk, TPS 2500S, Sweden). Compression tests were performed by a universal testing
154 machine (Instron, USA) with a strain of 30% and a compression speed of 1 mm min⁻¹. The
155 thermal stability of samples was tested by employing a thermogravimetric analyzer (TGA 1,
156 Mettler Toledo, Switzerland) under a N₂ atmosphere, with a heating rate of 10 °C/min from
157 40 °C to 1000 °C. The relative complex permittivity (ϵ_r) and permeability (μ_r) in the frequency
158 range of 2–18 GHz were measured using a vector network analyzer (E5071C, Agilent, USA)
159 via the coaxial line method. The aerogels were infused with paraffin (the ratio of aerogel to
160 paraffin was controlled at 5 wt% to 95 wt%) and cut into a cylinder with an outer diameter of

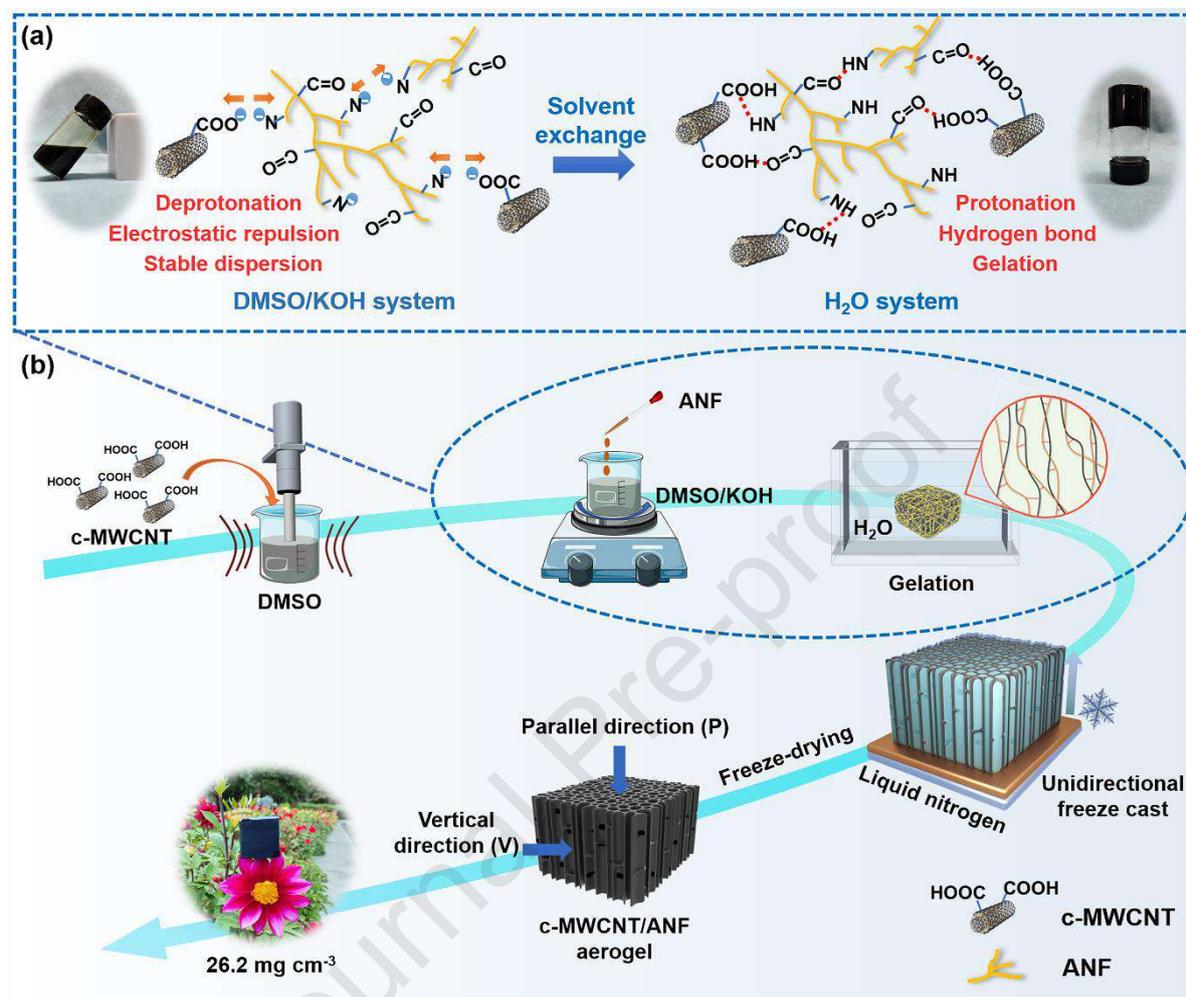
161 7.0 mm and an inner diameter of 3.04 mm. The reflection loss (RL) values were calculated
162 according to the transmission line theory.

163 **3. Results and discussion**

164 **3.1 Fabrication strategy and mechanism**

165 Although MWCNT has fantastic prospects as EMWA materials, their poor dispersibility,
166 difficulty in mold-shaping, and impedance mismatch limit their application. In this work, ANF
167 is introduced to address these issues successfully. Comparing the stability of c-MWCNT and
168 c-MWCNT/ANF suspensions in the DMSO/KOH solvent system, it is evident that pure c-
169 MWCNT suspension tends to aggregate and settle at the bottom of the bottle in a short time
170 (Fig. S1a). Nevertheless, the c-MWCNT/ANF suspension maintains a stable state even after
171 being left for 2 h. This stability is attributed to the deprotonation of ANF in the alkaline solvent
172 system, resulting in strong electrostatic repulsion between molecular chains that prevents c-
173 MWCNT from aggregating. In the alkaline solution of DMSO/KOH, c-MWCNT forms
174 numerous ionized carboxyl groups ($-\text{COO}^-$), and ANF forms numerous deprotonated amino
175 groups ($-\text{N}^-$). Both c-MWCNT and ANF carry negative charges, thus there is a strong
176 electrostatic repulsion between c-MWCNT and ANF. However, after DMSO/KOH is replaced
177 with H_2O through the solvent exchange, $-\text{COO}^-$ and $-\text{N}^-$ acquiring protons from H_2O convert
178 into $-\text{COOH}$ and $-\text{NH}-$. Finally, interfacial hydrogen-bond networks are formed between -
179 COOH of c-MWCNT and $-\text{CONH}-$ of ANF. Fig. 1a illustrates the formation mechanism of
180 hydrogen bonds between c-MWCNT and ANF. As shown in Fig. S1b, the c-MWCNT/ANF
181 suspension transforms into a gel block, constructing a homogeneous 3D skeleton of c-

182 MWCNT/ANF.



183

184 **Fig. 1.** Schematic illustration: (a) the mechanism of interfacial interaction between c-MWCNT
 185 and ANF; (b) the fabrication strategy of c-MWCNT/ANF aerogel.

186

187 Fig. 1b illustrates the preparation process of c-MWCNT/ANF aerogels, where a
 188 unidirectional freeze cast and freeze-drying method are applied to fabricate oriented channels
 189 inside aerogels. The composite aerogels, with ultralow density (26.2 mg cm^{-3}), can stand on a
 190 flower (Fig. 1b and S2).

191 **3.2 Composition analysis**

192 The chemical functional group and hydrogen-bond interaction were characterized by
193 FTIR spectra. By comparing the original MWCNT and c-MWCNT spectra, c-MWCNT with
194 carboxyl groups are confirmed via the stretching vibration of O-H and C=O at 3438 cm^{-1} and
195 1626 cm^{-1} , respectively (Fig. S3). These functional groups are beneficial for polarization under
196 high-frequency EMW. For ANF aerogel, the stretching vibration of N-H and C=O is at 3331
197 cm^{-1} and 1652 cm^{-1} , respectively [36]. However, the stretching vibration of N-H (3317 cm^{-1})
198 and C=O (1643 cm^{-1}) in c-MWCNT/ANF aerogel exhibits a lower wavenumber than in the
199 ANF aerogel, indicating hydrogen-bond interaction between c-MWCNT and ANF (Fig. 2a).

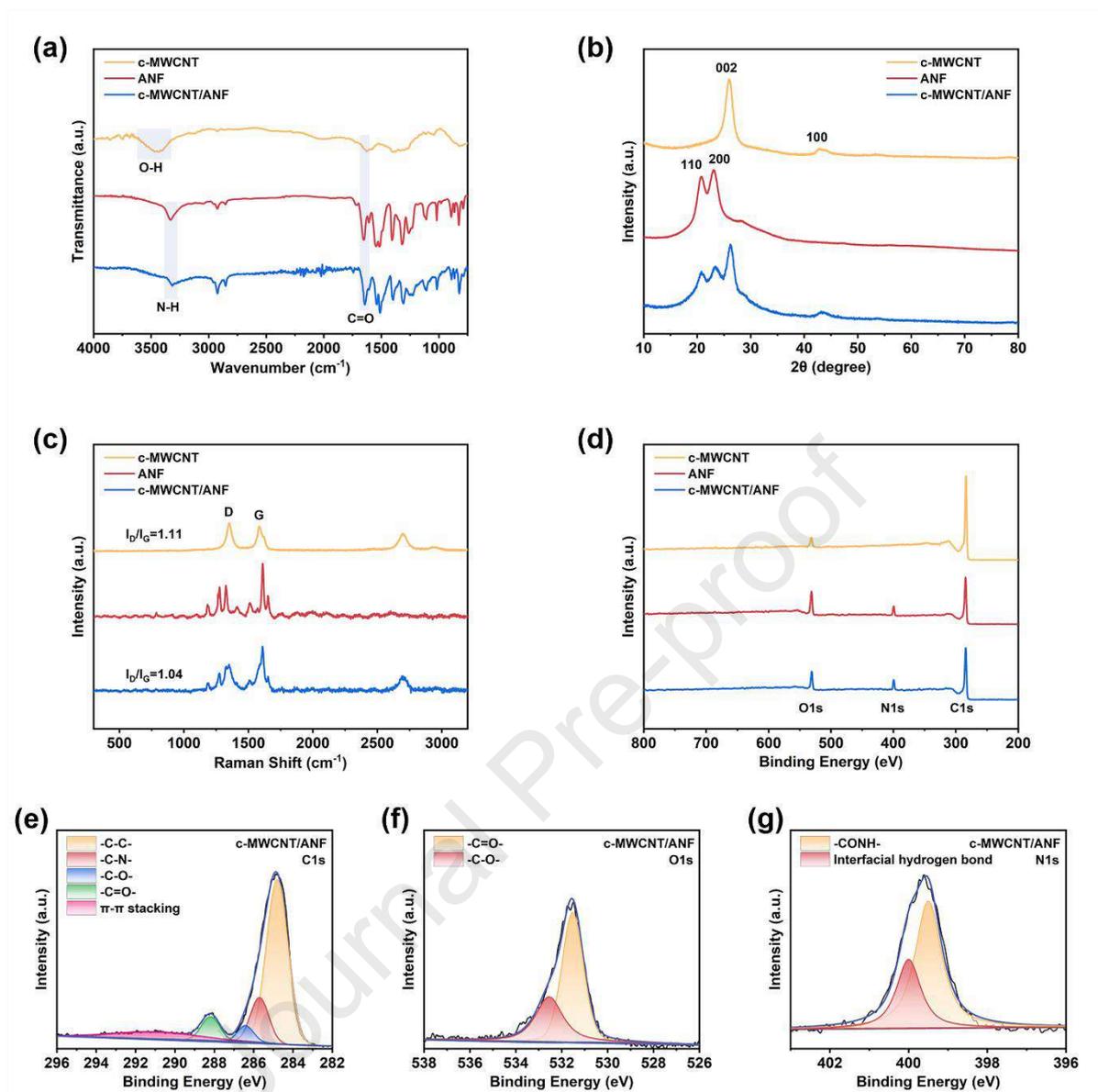
200 The XRD patterns in Fig. 2b validate the composition and crystal structure of c-MWCNT
201 powder, ANF aerogel, and c-MWCNT/ANF aerogel. The diffraction peaks of c-MWCNT/ANF
202 aerogel are located at 20.79° , 23.39° , 26.18° , and 43.12° , corresponding to the (110), (200),
203 (002), and (100) crystal lattices, respectively. These diffraction peaks are consistent with the c-
204 MWCNT powder and ANF aerogel.

205 The Raman spectra of c-MWCNT powder, ANF aerogel, and c-MWCNT/ANF aerogel
206 were exhibited in Fig. 2c. D peak and G peak represent the vibration of amorphous and
207 crystalline carbon atoms, respectively [6]. The intensity ratio of the D and G peaks (I_D/I_G) can
208 be used to evaluate the disorder degree of structural defect of carbon materials. The I_D/I_G of c-
209 MWCNT powder is 1.11, verifying abundant structural defects in c-MWCNT. However, the
210 I_D/I_G of c-MWCNT/ANF aerogel decreases to 1.04, probably because the oriented channels of
211 aerogel promote the orderly distribution of c-MWCNT.

212 The element content and composition of material surfaces were explored by XPS [37]. As

213 shown in Fig. 2d and Table S1, c-MWCNT powders have 91.7% C, 6.35% O, and 1.96% N.
214 The surface of c-MWCNT/ANF aerogel includes 73.66% C, 16.24% O, and 10.1% N, in which
215 the element content of O and N increases significantly due to the addition of ANF. To further
216 confirm the functional groups and interfacial hydrogen bond of the c-MWCNT/ANF aerogel,
217 we investigated the XPS C1s, O1s, and N1s spectra. Fig. 2e illustrates the XPS C1s spectra,
218 and the peaks at 285.7, 286.4, 288.2, and 290.9 eV correspond to -C-N-, -C-O-, -C=O-, and π -
219 π interactions, respectively [38]. Fig. 2f exhibits the XPS O1s spectra, and the peaks at 531.5
220 and 532.6 eV can be ascribed to -C=O- and -C-O-, respectively [39]. By comparing the XPS
221 N1s spectrum of ANF and c-MWCNT/ANF aerogel, the interfacial hydrogen bond between c-
222 MWCNT and ANF is further verified. As shown in Fig. S4, the N1s spectra of ANF aerogel
223 has a single peak at 399.5 eV, indicating that nitrogen atoms in ANF aerogel are in the same
224 chemical state. However, the N1s spectra of c-MWCNT/ANF aerogel can be deconvoluted into
225 two peaks at 399.5 and 400.0 eV, respectively (Fig. 2g). The new chemical state (400.0 eV) of
226 nitrogen atoms in c-MWCNT/ANF illustrates that -CONH- of ANF forms hydrogen bonds
227 with -COOH of c-MWCNT [40]. The hydrogen bonds between ANF and c-MWCNT can
228 enhance the polarization loss ability of aerogel under high-frequency EMW.

229 Overall, the FTIR, XRD, Raman, and XPS results verified the successful integration of c-
230 MWCNT and ANF.



231

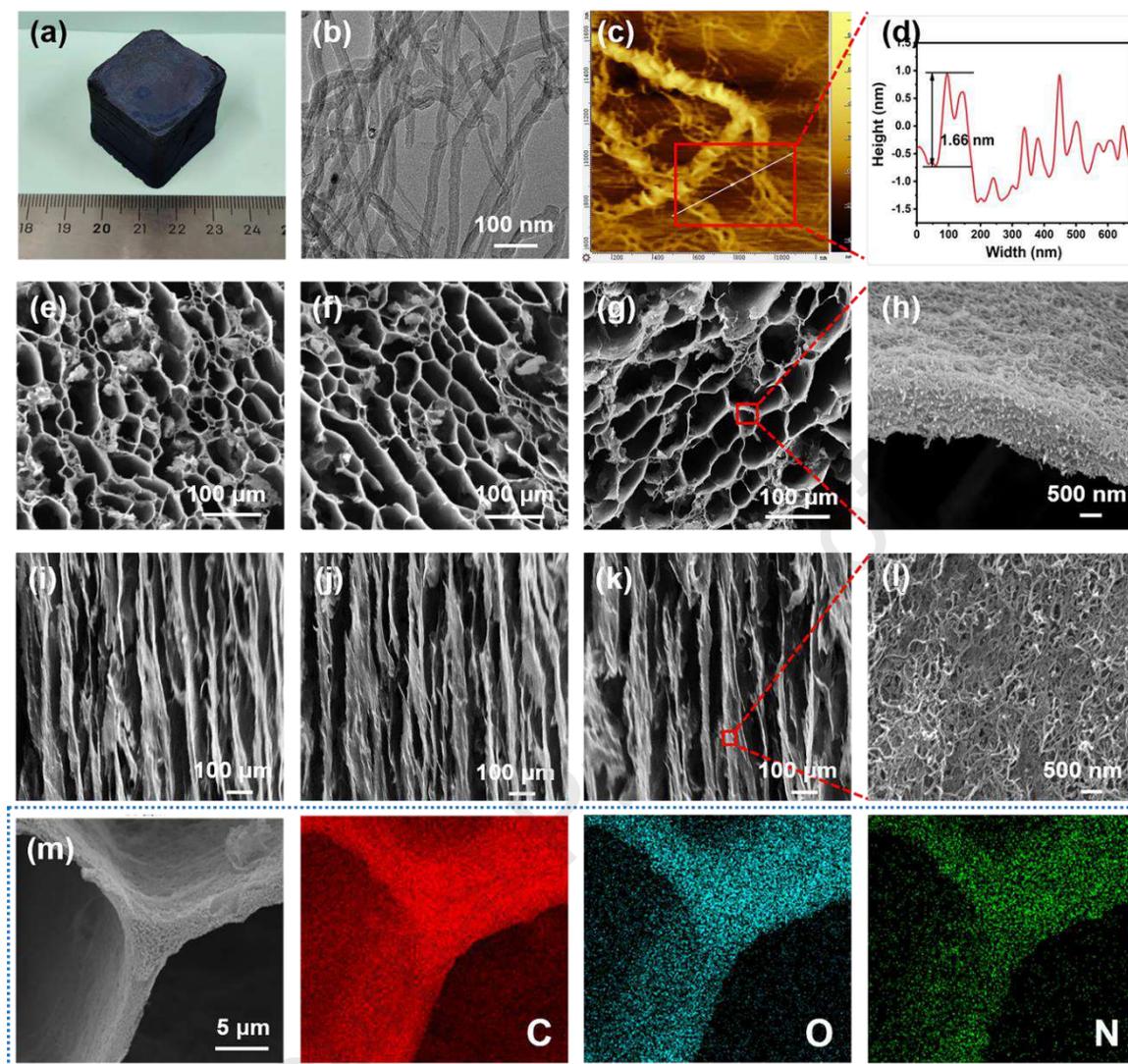
232 **Fig. 2.** Composition analysis: (a) FTIR spectra; (b) XRD spectra; (c) Raman spectra, (d) XPS

233 spectra; (e) XPS C1s spectra of c-MWCNT/ANF aerogel; (f) XPS O1s spectra of c-

234 MWCNT/ANF aerogel; (g) XPS N1s spectra of c-MWCNT/ANF aerogel.

235

236 **3.3 Structural and morphological analysis**



237

238 **Fig. 3.** Structural and morphological analysis: (a) Digital photo of a c-MWCNT/ANF aerogel;

239 (b) c-MWCNT corresponding TEM image; (c, d) ANF corresponding AFM image and height;

240 (e-h) SEM photographs of C1A1, C2A1, C3A1 aerogels in the parallel direction; (i-l) SEM

241 photographs of C1A1, C2A1, C3A1 aerogels in the vertical direction; (m) element mapping

242 images of the c-MWCNT/ANF aerogel.

243

244 Fig. 3a shows a c-MWCNT/ANF aerogel photo with a size of about $2.5 \times 2.5 \times 2.8$ cm.

245 TEM and AFM were applied to observe the morphology and diameter of c-MWCNT and ANF.

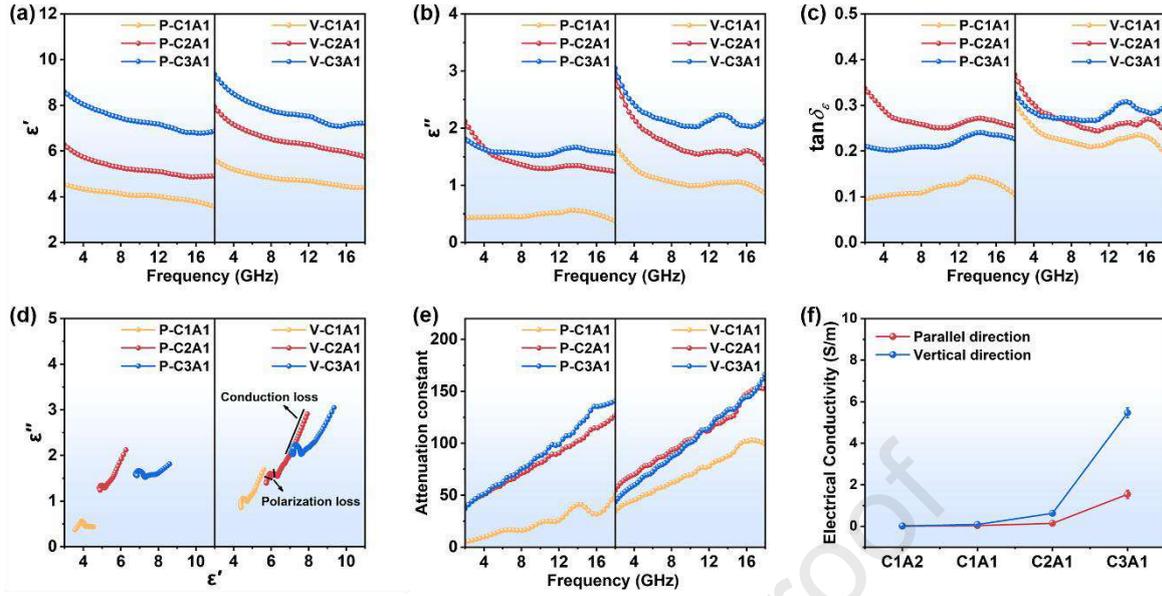
246 c-MWCNT has a large aspect ratio, and the average diameter is approximately 24 nm (Fig. 3b).
247 ANF exhibits a branched structure, and the corresponding diameter is about 1.66 nm (Fig. 3c
248 and d).

249 The microstructure of hybrid aerogels was confirmed by SEM. Owing to the
250 unidirectional freezing method, the c-MWCNT/ANF aerogels show an anisotropic-oriented
251 porous structure. For convenience, the anisotropic c-MWCNT/ANF aerogels were denoted as
252 (P/V)-C_xA_y, where P and V represented the parallel direction and vertical direction of ice
253 crystal growth, C and A represented c-MWCNT and ANF, x and y represented the relative mass
254 ratio of c-MWCNT to ANF in composite aerogels, respectively. For comparison, the C2A1
255 aerogel with random holes was prepared by placing the c-MWCNT/ANF hydrogel into the
256 fridge and then freeze-drying. The sample was denoted as R-C2A1. From the perspective of
257 the parallel direction of ice crystal growth (Fig. 3e-g), the P-C1A1, P-C2A1, and P-C3A1
258 aerogels are composed of a honeycomb-like structure. The wall thickness of the oriented
259 channel is approximately 0.91 μm (Fig. 3h), and the average pore sizes are from 40.4 to 51.2
260 μm (Fig. S5). From the perspective of the vertical direction of ice crystal growth (Fig. 3i-l), the
261 V-C1A1, V-C2A1, and V-C3A1 aerogels are composed of aligned layered structure, which is
262 beneficial for the polarization ability of the aerogel [41]. The R-C2A1 aerogel shows a random
263 channel structure (Fig. S6). Besides, the element mapping images of composite aerogel were
264 collected to estimate the distribution situation of c-MWCNT and ANF. As displayed in Fig. 3m,
265 the homogeneous distribution of C, O, and N elements in the aerogel wall further verifies the
266 successful combination of c-MWCNT and ANF.

267 3.4 Anisotropic EMWA performance

268 The permittivities (ϵ' and ϵ'') and the permeabilities (μ' and μ'') were measured to
269 investigate the EMWA performance of aerogels. Since aerogels do not contain magnetic
270 components, the μ' is approximately one, and the μ'' is close to zero. Thus, the permeabilities
271 are not discussed in this section.

272 As displayed in Fig. 4a and b, both ϵ' and ϵ'' in parallel and vertical directions present a
273 growing tendency with a ratio of c-MWCNT increase, demonstrating an enhanced electronic
274 conduction path. Furthermore, the vertical direction of aerogels reveals larger ϵ' and ϵ'' values
275 than the parallel direction (Fig. 4a, b and S10a, b). This discrepancy in electromagnetic
276 parameters is probably due to unimpeded channels along the parallel direction allowing for the
277 escape of the incident EMW [11, 42]. By contrast, vertically incident EMW needs to traverse
278 numerous channel walls, and c-MWCNT/ANF aligned in the walls produces strong electronic
279 polarization (Fig. S7). Meanwhile, multiple scattering and reflection in the vertical direction
280 boost the loss capacity. As demonstrated in Fig. 4c, there are relaxation peaks for $\tan\delta_\epsilon$ ($\tan\delta_\epsilon =$
281 ϵ''/ϵ') curves in the high-frequency regions, indicating the c-MWCNT/ANF composite aerogels
282 exhibit excellent dielectric loss. Moreover, the anisotropic aerogel displays larger $\tan\delta_\epsilon$ values
283 than the random aerogel at the same filler ratio (Fig. S8c), which proves that the anisotropic
284 structure has a better dielectric loss capability.



285

286 **Fig. 4.** Electromagnetic parameters versus frequency of c-MWCNT/ANF aerogels in the
 287 parallel and vertical direction: (a) real part of permittivity, (b) imaginary part of permittivity,
 288 (c) dielectric loss tangent; (d) Cole-Cole curves of c-MWCNT/ANF aerogels; (e) attenuation
 289 constant of c-MWCNT/ANF aerogels; (f) electrical conductivities of composite aerogels.

290

291 Cole-Cole curves were plotted to analyze the phenomenon of polarization relaxation and
 292 conduction loss, according to equations 1, 2, and 3:

$$293 \quad \varepsilon' = \varepsilon_{\infty} + \frac{\varepsilon_s - \varepsilon_{\infty}}{1 + \omega^2 \tau^2} \quad (1)$$

$$294 \quad \varepsilon'' = \frac{\varepsilon_s - \varepsilon_{\infty}}{1 + \omega^2 \tau^2} \omega \tau + \frac{\sigma}{\omega \varepsilon_0} \quad (2)$$

$$295 \quad \left(\varepsilon' - \frac{\varepsilon_s + \varepsilon_{\infty}}{2} \right)^2 + (\varepsilon'')^2 = \left(\frac{\varepsilon_s - \varepsilon_{\infty}}{2} \right)^2 \quad (3)$$

296 Here, ε_{∞} represents the relative permittivity at a high-frequency limit, ε_s represents the
 297 static permittivity, ω represents the angular frequency, τ represents the polarization
 298 relaxation time, and σ represents the conductivity [43]. When EMW passes through the c-
 299 MWCNT/ANF aerogels, the semicircular parts of the curves confirm the presence of multiple

300 polarization relaxation, and the linear segments represent the conduction loss (Fig. 4d and S9a).
 301 Furthermore, the conduction loss shows noticeable variations compared with the polarization
 302 loss as increasing the ratio of c-MWCNT (Fig. 4d), and the length of the linear segment reaches
 303 the maximum in C2A1 aerogel. Additionally, V-C2A1 aerogel demonstrates superior
 304 conduction loss compared to P-C2A1 and R-C2A1 aerogel at the same ratio of c-MWCNT to
 305 ANF (Fig. S9a). Above all, the V-C2A1 aerogel yields the most comprehensive conduction and
 306 polarization loss effect.

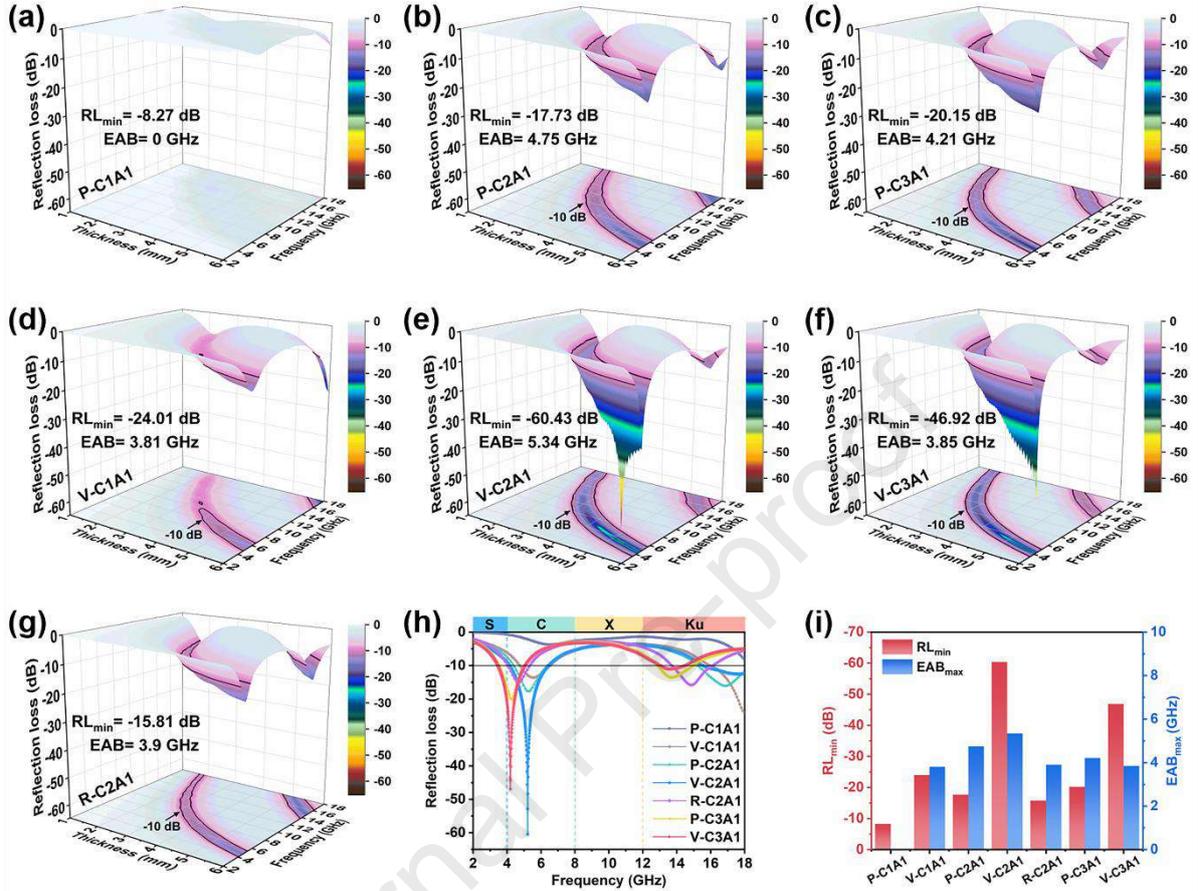
307 The attenuation constant (α) is a vital factor in evaluating the capability of the sample to
 308 convert EMW energy into other forms of energy (equation. 4).

$$309 \alpha = \frac{\sqrt{2}}{c} \pi f \times \sqrt{(\mu'' \varepsilon'' - \mu' \varepsilon') + \sqrt{(\mu'' \varepsilon'' - \mu' \varepsilon')^2 + (\mu' \varepsilon'' + \mu'' \varepsilon')^2}} \quad (4)$$

310 Where f is the EMW frequency, and c is the speed of light in a vacuum [44]. The α values
 311 of c-MWCNT/ANF aerogels gradually increase with the rising c-MWCNT content and
 312 frequency (Fig. 4e). At the same filler ratio, the V-C2A1 aerogel demonstrates larger α values
 313 than the P-C2A1 and R-C2A1 aerogel, indicating that the V-C2A1 aerogel has a better EMW
 314 loss capacity (Fig. S9b).

315 Fig. 4f shows the electrical conductivities of c-MWCNT/ANF composite aerogels. As the
 316 contents of c-MWCNT increase, the conductivities of the aerogels rise in both parallel and
 317 vertical directions, indicating that conductive networks gradually form in the composite aerogel.
 318 Additionally, the conductivities in the vertical direction are slightly larger than in the parallel
 319 direction, demonstrating anisotropic conductive performances. The conductive networks of c-
 320 MWCNT can produce conduction loss, building a solid foundation for the composite aerogels

321 to attenuate the incident EMW.



322

323 **Fig. 5.** 3D RL plots: (a) C1A1, (b) C2A1, (c) C3A1 composite aerogels in the parallel direction;

324 (d) C1A1, (e) C2A1, (f) C3A1 composite aerogels in the vertical direction; (g) C2A1 composite

325 aerogels with a random structure. (h) 2D RL_{min}-*f* curves, (i) RL_{min} and EAB of composite

326 aerogels with different c-MWCNT to ANF ratios and structures.

327

328 The RL and EAB values were applied as assessment metrics for the EMWA performance

329 of as-prepared aerogels. Based on transmission line theory, the RL values were calculated

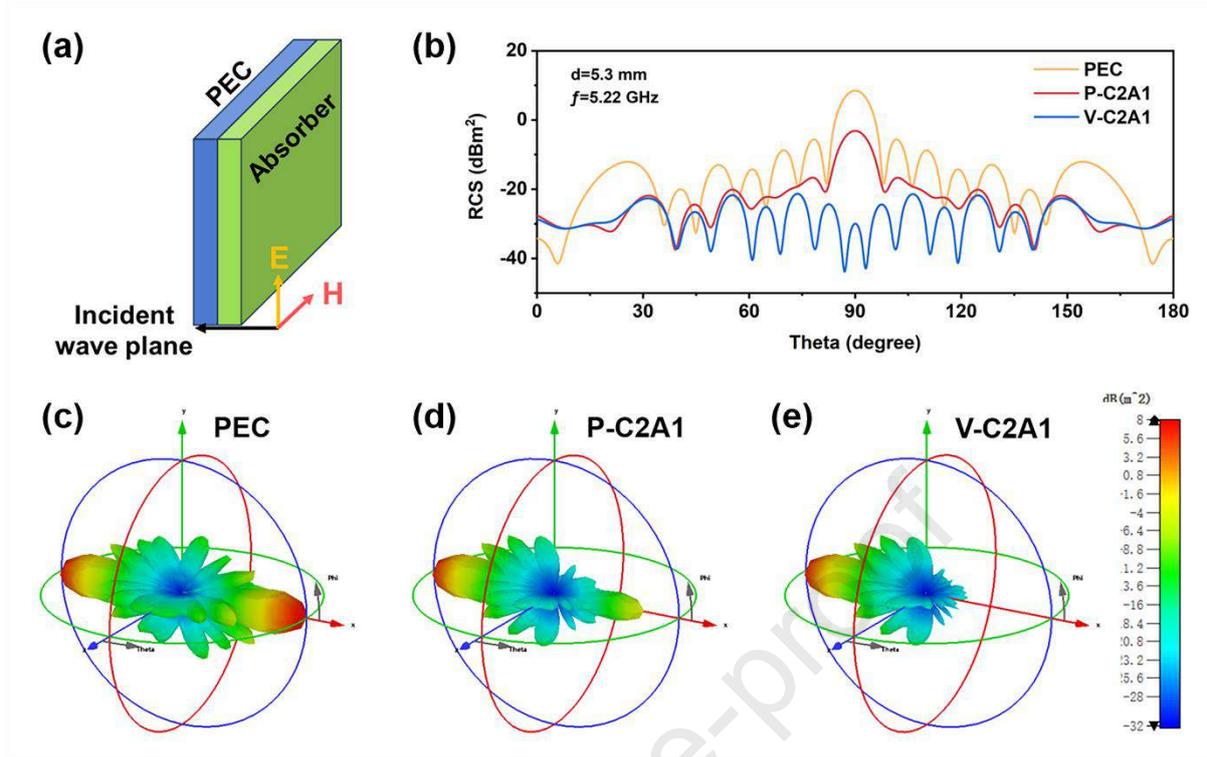
330 according to the following equations 5 and 6:

$$331 \quad Z_{in} = Z_0 \sqrt{\frac{\mu_r}{\epsilon_r}} \tanh \left[j \left(\frac{2\pi f d}{c} \sqrt{\mu_r \epsilon_r} \right) \right] \quad (5)$$

$$332 \quad RL(dB) = 20 \lg |(Z_{in} - Z_0)/(Z_{in} + Z_0)| \quad (6)$$

333 Where Z_{in} is the input impedance of the absorber surface, Z_0 is the impedance of free space,
 334 and d is the thickness. ϵ_r ($\epsilon_r = \epsilon' - j\epsilon''$) and μ_r ($\mu_r = \mu' - j\mu''$) are complex permittivity and complex
 335 permeability, respectively [45]. Generally, EAB indicates the frequency band corresponding to
 336 the RL values less than -10 dB.

337 The RL curves of 3D and 2D mapping are shown in Fig. 5 and S10. P-C1A2 and V-C1A2,
 338 due to low c-MWCNT content, are not able to absorb EMW effectively (Fig. S10c and d). By
 339 comparing P-C1A1 and V-C1A1 aerogel, P-C1A1 aerogel with an RL_{min} value of only -8.27
 340 dB and an EAB of 0 GHz exhibits negligible EMWA performance (Fig. 5a). However, V-C1A1
 341 aerogel, at the same ratio of c-MWCNT to ANF, displays an RL_{min} value of -24.01 dB and an
 342 EAB of 3.81 GHz (Fig. 5d). The variation of EMWA performance between the P-C1A1 and V-
 343 C1A1 aerogel confirms the influence of anisotropic structure. Besides, when comparing the P-
 344 C2A1, V-C2A1, and R-C2A1 aerogels (Fig. 5b, e, and g), it is evident that the aerogel along
 345 the vertical direction has a better EMWA performance than the parallel direction and random
 346 structure. Furthermore, impedance matching and dielectric loss achieve a balance in the V-
 347 C2A1 aerogel with the proportion adjustment of c-MWCNT and ANF [26]. Thus, compared to
 348 other aerogels, the V-C2A1 aerogel with a thickness of 5.3 mm can reach the optimal RL_{min} of
 349 -60.43 dB at 5.22 GHz and wide EAB of 5.34 GHz (Fig. 5e, h and i).



350

351 **Fig. 6.** (a) The simulation model: a PEC plate coated with c-MWCNT/ANF absorber (b) 2D

352 RCS simulation curves of samples at different observation angles; 3D RCS scattering signals

353 of (c) PEC plate, (d) PEC plate coated with P-C2A1, (e) PEC plate coated with V-C2A1.

354

355 To simulate the EMWA performance of c-MWCNT/ANF absorber in practical application

356 scenarios, perfect electric conductor (PEC) plates (size: $200 \times 200 \text{ mm}^2$) coated with c-

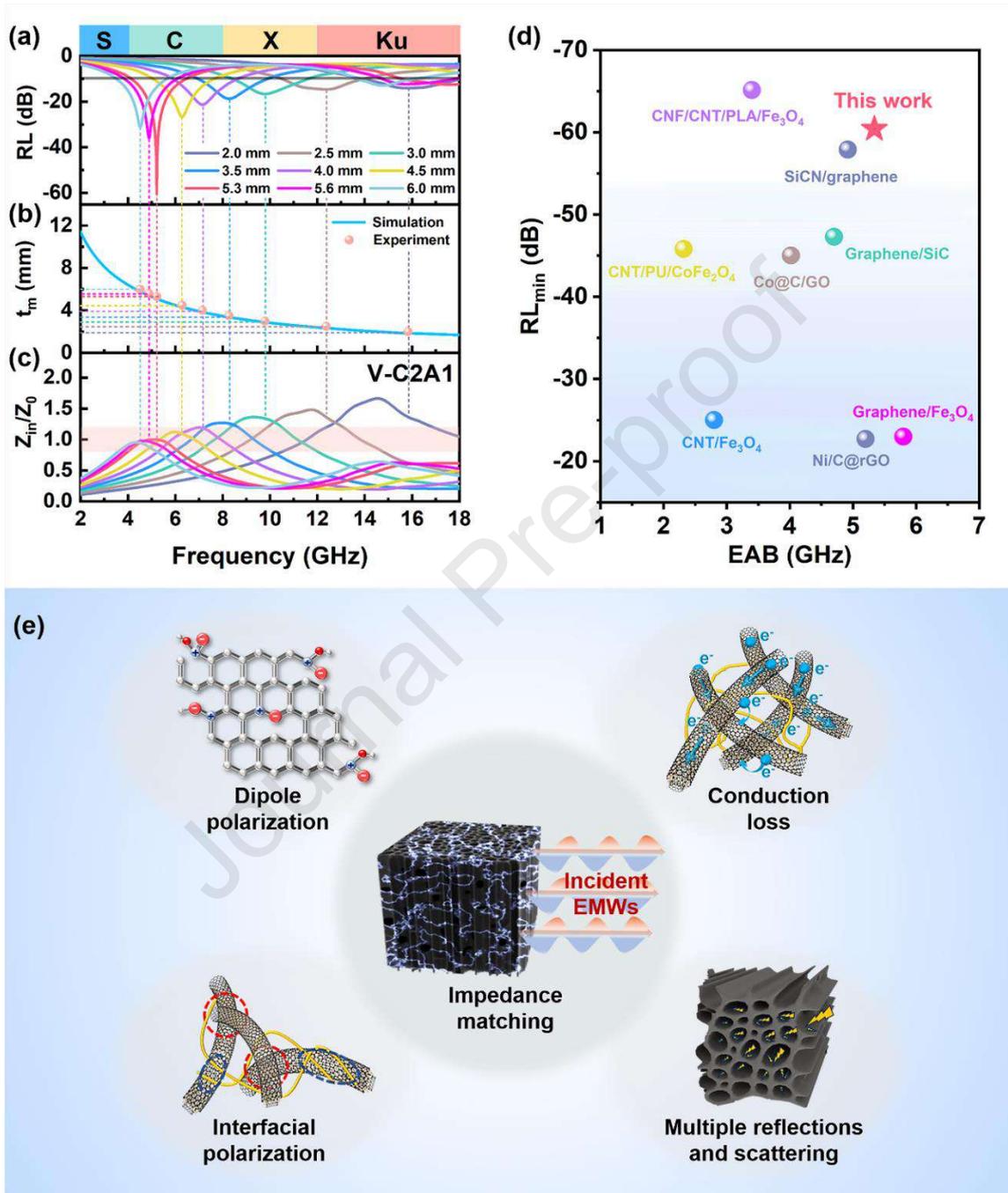
357 MWCNT/ANF absorber were constructed in CST Studio Suite 2022 (Fig. 6a). The thickness

358 of absorber was set as 5.3 mm, the test frequency was 5.22 GHz, and EMW entered from the

359 vertical direction of PEC/absorber plates. The 2D radar cross section (RCS) simulation curves

360 of samples for observation angles from 0° to 180° are exhibited in Fig. 6b. At an observation361 angle of 90° , the RCS value of V-C2A1 (-29.59 dBm^2) is lower than pure PEC (8.55 dBm^2)362 and P-C2A1 (-3.07 dBm^2). In addition, the 3D RCS scattering signal of V-C2A1 also shows a

363 lower intensity than pure PEC and P-C2A1 (Fig. 6c-e), indicating that V-C2A1 coating has the
 364 best EMWA performance. The RCS simulation results are consistent with the RL plots.



365

366 **Fig. 7.** (a-c) RL/ t_m / Z - f curves of the V-C2A1 aerogel; (d) comparison of RL_{min} and EAB with

367 previously reported carbon-based aerogel EMWA materials; (e) schematic illustrations of

368 EMWA mechanism of c-MWCNT/ANF aerogel.

369 By adjusting the thickness of V-C2A1 aerogel, the EAB can cover the entire C, X, and Ku
 370 frequency bands (Fig. 7a). Furthermore, as the thickness increases, the adsorption peaks of
 371 RL_{\min} shift toward the lower frequency region, which can be justified by the simulation of
 372 quarter-wavelength attenuation (equation 7).

$$373 \quad t_m = \frac{n\lambda}{4} = \frac{nc}{4f_m\sqrt{|\mu_r||\epsilon_r|}}; \quad (n = 1, 3, 5, \dots) \quad (7)$$

374 where λ is the EMW wavelength, f_m is the frequency at RL peak, and t_m is the sample
 375 thickness [46]. When the incident EMW is transmitted to the surface of aerogel, if the thickness
 376 of the aerogel is equal to $n/4$ of the EMW wavelength (where n is an odd number), the incident
 377 EMW at the air-aerogel interface and the reflected EMW at the aerogel-metal substrate will
 378 cancel each other, enhancing the EMWA performance of the aerogel. Fig. 7a and b demonstrate
 379 that the experimental results are consistent with the curve of theoretical simulation of quarter-
 380 wavelength attenuation. In addition, impedance matching is a vital factor in determining the
 381 EMWA performance, and the normalized characteristic impedance (Z_{in}/Z_0) is applied to assess
 382 the impedance matching degree of aerogel. When the Z_{in}/Z_0 is close to 1, EMW can enter the
 383 aerogel without reflection, revealing an ideal impedance-matching state [47]. Fig. 7c shows
 384 that the Z_{in}/Z_0 value of V-C2A1 aerogel is between 0.8 and 1.2 in a broad frequency region.
 385 Thus, the V-C2A1 aerogel has a large EAB.

386 Achieving strong EMWA with smaller RL_{\min} and more extensive EAB is the fundamental
 387 target for advanced EMWA materials. Compared with previously reported carbon-based
 388 aerogel EMWA materials, the c-MWCNT/ANF aerogels exhibit an impressive EMWA
 389 performance (Fig. 7d and Table S2).

390 Fig. 7e illustrates possible EMWA mechanisms for c-MWCNT/ANF aerogel. Firstly, the
391 carboxyl and intrinsic defects of c-MWCNT can cause dipole pairs under high-frequency EMW.
392 Because the rotation of the dipole pairs lags behind the high-frequency EMW, it consumes
393 EMW energy [48]. Secondly, electron migration occurs within c-MWCNT, and electron
394 hopping is induced by the lap joint between c-MWCNTs, which promotes the conduction loss
395 of aerogel [49]. Thirdly, the c-MWCNT/ANF with entanglement heterojunctions could provide
396 plenty of interfacial hydrogen bonds, which generates interface polarization effects. Fourthly,
397 anisotropic aerogel along the vertical direction creates abundant walls, significantly prolonging
398 the EMW transmission path and leading to multiple reflections and scattering. Additionally,
399 ANF dramatically optimizes the impedance mismatch and electromagnetic parameters of
400 aerogel by regulating the dielectric “genes” of c-MWCNT.

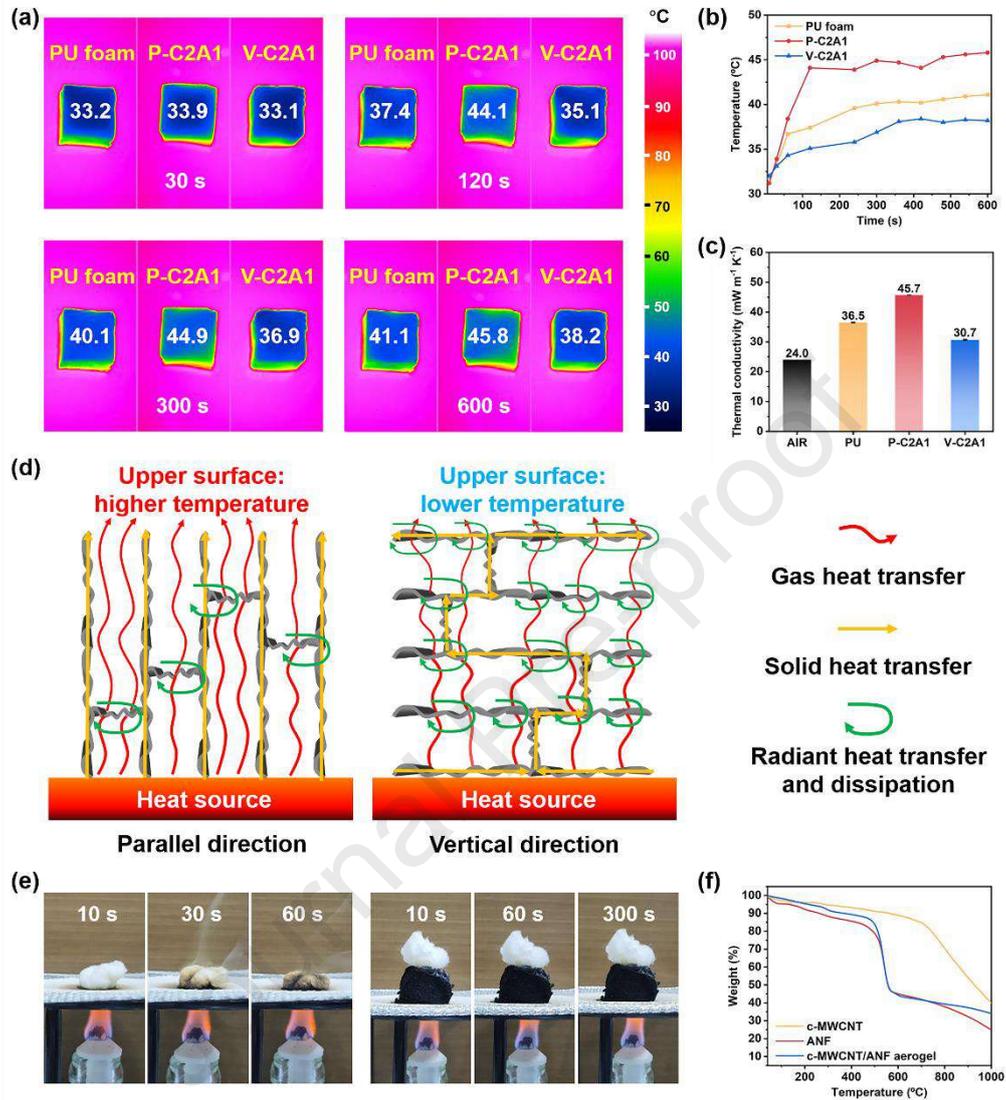
401 **3.5 Thermal insulation and flame resistance**

402 Besides outstanding EMWA performance, the versatility of c-MWCNT/ANF aerogel was
403 further investigated, including thermal insulation and flame resistance. As displayed in Fig. 8a
404 and b, commercial PU foam, P-C2A1, and V-C2A1 aerogels with the same thickness were
405 placed on a 100 °C heating platform for 600 s, and their corresponding surface temperature is
406 41.1 °C, 45.8 °C, and 38.2 °C, respectively. The excellent thermal insulation performance is
407 attributed to the strong skeleton of c-MWCNT/ANF, which can establish 3D porous aerogel
408 with 98.4% porosity (Fig. S11). Moreover, the V-C2A1 aerogel shows a lower surface
409 temperature than the P-C2A1 aerogel, indicating that oriented pores affect the thermal
410 insulation behaviors of aerogel. As shown in Fig. 8c, the P-C2A1 aerogel with thermal

411 conductivity of $45.7 \text{ mW m}^{-1} \text{ K}^{-1}$ and the V-C2A1 aerogel with thermal conductivity of 30.7
412 $\text{mW m}^{-1} \text{ K}^{-1}$ also prove that C2A1 aerogel has a better thermal insulating property along the
413 vertical direction. Fig. 8d exhibits the mechanism of heat transfer along the parallel and vertical
414 directions of anisotropic aerogel [29, 50]. The red arrows represent the gas heat transfer in
415 aerogel. Due to its anisotropic structure, the aerogel has more pore walls along the vertical
416 direction than along the parallel direction. The heat flow will be obstructed by more walls when
417 transmitting along the vertical direction. However, the heat flow can quickly propagate through
418 the tubular structure along the parallel direction. Thus, the gas heat transfer along the parallel
419 direction of aerogel is more efficient than the vertical direction of aerogel. Besides, solid heat
420 transfer is also a form of heat conduction, the yellow arrows represent the path of heat flow
421 through the skeleton of aerogel. The parallel direction has a shorter solid heat transfer path than
422 the vertical direction. Meanwhile, the pore walls can also dissipate heat energy through radiant
423 heat transfer (green arrows). To summarize, the heat transfer rate along the parallel direction is
424 faster, thus the aerogel has a greater thermal insulating property along the vertical direction.

425 The thermal insulation and flame resistance of c-MWCNT/ANF aerogel were visually
426 confirmed by using an alcohol lamp as a heat source and placing some cotton on an asbestos
427 wire gauze (Fig. 8e). Without the protection of the aerogel, the cotton quickly shrank and
428 smoked at 30 s, whereafter turned into black at 60 s (Video S1). Nevertheless, the cotton
429 remained intact after burning for 300 s when the aerogel isolated the heat source (Video S2).
430 Moreover, the TGA curve also verifies the magnificent thermostability of the aerogel, with
431 weight loss occurring at about $500 \text{ }^\circ\text{C}$ (Fig. 8f). The excellent thermostability ensures c-

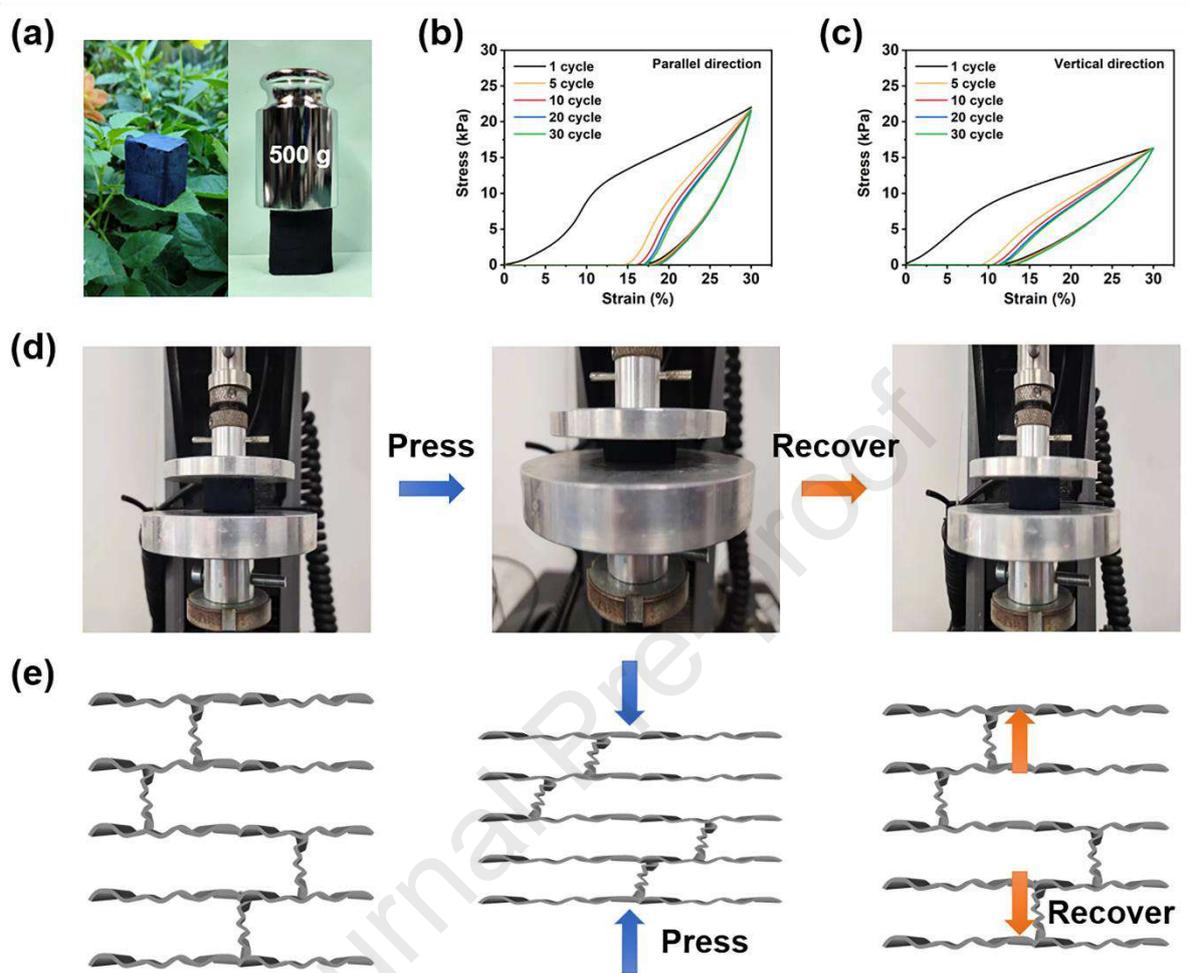
432 MWCNT/ANF aerogels can work under high-temperature environments.



433

434 **Fig. 8.** (a) Thermal infrared images of PU foam, P-C2A1, and V-C2A1 composite aerogels on
 435 a hot stage of 100 °C for 600 s, and (b) corresponding temperature–time curves of the upper
 436 surface; (c) Thermal conductivities of PU foam, P-C2A1, and V-C2A1 composite aerogels; (d)
 437 The mechanism of heat transfer along the parallel and vertical directions of anisotropic aerogel.
 438 (e) Comparison of cotton heated by flame without and with c-MWCNT/ANF composite
 439 aerogels; (f) TGA curves of c-MWCNT powder, ANF, and c-MWCNT/ANF composite aerogel.

440 3.6 Mechanical property



441

442 **Fig. 9.** (a) an aerogel standing on a leaf and supporting a 500 g weight along the parallel

443 direction. Cyclic compressive stress–strain curves of the C2A1 aerogel along (b) parallel and

444 (c) vertical directions. (d) Digital photo and (e) schematic diagram of C2A1 aerogel during

445 compression and recovery along the vertical direction.

446

447 On the one hand, the formation of hydrogen bonds between c-MWCNT and ANF

448 increases the adhesion between the two fillers and improves the strength of the aerogel skeleton.

449 On the other hand, honeycomb-like structures endow c-MWCNT/ANF aerogels with

450 anisotropic mechanical strength along the parallel and vertical directions. When the force is
451 applied along the parallel direction of the hole, the wall of the hole can support greater weight.
452 As displayed in Fig. 9a, a C2A1 aerogel not only has a low density but also can support an
453 object 1000 times its weight along the parallel direction. In addition, Fig. 9b and c depict the
454 cyclic compressive stress–strain curves of the C2A1 aerogel at 30% strain for 30 cycles along
455 the parallel and vertical directions, respectively. Along the parallel direction, the compression
456 strength and recovery strain of C2A1 aerogel is about 22.0 kPa and 16.3% on the first
457 compression cycle. After 30 compression cycles, the compression strength decreases to 21.6
458 kPa and the recovery strain increases to 18.3%. Along the vertical direction, the compression
459 strength and recovery strain of C2A1 aerogel is about 16.4 kPa and 11.4% on the first
460 compression cycle. After 30 compression cycles, the compression strength keeps 16.4 kPa and
461 the recovery strain increases to 12.5%. By comparison, the parallel direction of C2A1 aerogel
462 has a higher compression strength, but the vertical direction of C2A1 aerogel has a better
463 recovery ability, proving that the mechanical properties of C2A1 aerogel closely depend on the
464 honeycomb-like structure. Fig. 9d exhibits the process of compression and recovery of C2A1
465 aerogel along the vertical direction, and Fig. 9e diagrams the reversible bending deformation
466 for the skeleton during the compression and recovery.

467 **4. Conclusion**

468 Based on the negative charge repulsion, protonation, and gelation of c-MWCNT/ANF
469 under different solvent systems, c-MWCNT/ANF composite aerogels were successfully
470 fabricated through unidirectional freezing and freeze-drying. The composite aerogels with

471 oriented channel structures exhibit anisotropic EMWA, electrical conductivity, compression,
472 and thermal insulation properties in different directions. At a mass ratio of c-MWCNT to ANF
473 of 2:1, the composite aerogel shows an RL_{\min} of -60.43 dB and a maximum EAB of 5.34 GHz
474 along the vertical direction. Additionally, with an initial decomposition temperature exceeding
475 500 °C, the composite aerogel demonstrates remarkable thermal stability and flame resistance.
476 Moreover, owing to the high porosity ($\sim 98.4\%$), the composite aerogel exhibits ultralow
477 density ($\sim 26.2 \text{ g cm}^{-3}$) and excellent thermal insulation. These characteristics indicate
478 promising applications in EMWA and infrared stealth.

479 **Acknowledgement**

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Highlights

- ANF ameliorates the dispersibility and electromagnetic parameters of c-MWCNT.
- Anisotropic and multifunctional c-MWCNT/ANF aerogel was prepared.
- The reflection loss and effective absorption bandwidth reach -60.43 dB and 5.34 GHz.
- The aerogel has ultralow density, thermal insulation, and flame resistance.

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Declaration of interests

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

The authors declare the following financial interests/personal relationships which may be considered as potential competing interests:

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